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| •  | INTELLOFAX 14  | INFORMAT  | TION  | REPORT  | 25X1C L   | 25X1A  | 89   |
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| SUBJECT  | Revda dire a   | nd Nail Factory   | •   |   | NO. OF PAGES  | 2  |      |
| PLACE<br>ACQUIRED X<br>1A  |  | <u>************************************</u>   |   |   | NO. OF ENCLS.   | 2 (3 pages   | 3)   |
| DATE OF<br>INFO.   |  |   | 1967 - 41   |   | SUPPLEMENT TO<br>REPORT NO.   |  | 25X1 |
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| build shop while frame had t   | ings were und and a new ser the wine-pla work partiall inge large an nalls and ac left the plan 2.000 civili   | er construction ew shop. The nating installation y completed and elting furnaces. The several times are workers of will appropriets of will be a constructed and the several times are workers of will be a constructed and will be | bere, a sail and so on was strain or so The placed at the a week. | cinc-plating is crew shops had ill under conseven roof (ird ant had a rail plant. Three work was done   | ailroad station<br>k of a lake. (1)<br>nstallation, a m<br>been completed<br>truction with the<br>ers fitted. The<br>road connection.<br>e or four loaded<br>in three shifts<br>en, and 150 PMs<br>near the railroa | Three new nail by August 19 e steel large found railroad , each with |      |
| X13. Accordance to the weight the real real real real real real real rea | Hing to r of the plan ar when const the walls were coss. A larger all plant pro  | two later area. Their function work was erected to fill a foundry in the  | rge works<br>ranework<br>cisconti<br>l the spa<br>northeas        | shops were und<br>had been comp<br>trued. Between<br>trued four la  | er construction<br>leted at the beg<br>n November 1947<br>he concrete pill<br>re furnaces. (2   | in the<br>inning of<br>and March<br>ass supporti                     |      |
| on 1 (<br>ing sh<br>worker<br>did co                                     | October 1949.<br>nop had 10 to<br>is at the plan<br>matruction w   | 7. It was compl<br>It is possible<br>If large Americat was not deter  | e in 1975<br>eted in A<br>that thi<br>an wire d                   | . The construction of the | a new nail factoristion of the new least to start of met. The large set. The number of 200 first and 30 men girls from the  | w plant<br>peration<br>wire draw-<br>of civilian                     |      |
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| STATE # X  | CLASS NAVY X A   |   | NTIAL/<br>DISTRIBUTION  |   |   |  | 25X  |
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| :             | CENTRAL INTELLIGENCE AGENCY  |
|               |  |
| 25X1A         | is a foundry with two open-hearth furnaces was a short distance from the wire and nail plant. This foundry produced slugs weighing about 100 kg. The castings were in numerical order, and the numbers printed on each slug. One casting filled five or six railrose cars, each holding 100 slugs. Casting No 2,100 was loaded in the fall of 1947 and casting No 3,460 in August 1949. (4)  |
| 25X1X<br>25X1 | (1) See Arriex 1 for sketches of the location and la out of the plant. (2) See Arriex 2 for the sketch of the plant.   |
|               | work force data seem to indicate that this is the retailurgical plant formerly known as PULZ (Pervourabeli Jelantificaki Lavod), which had a work force of 2,000 and a monthly output of 4,500 tons of wire and 2,000 tons of nail and screws in 1941.  The location of the PULZ was never clearly determined.  (h) Thus the foundry seems to have produced in each costing 500 slugs, weighing 100 kg apiece. Accordingly the two open-hearth jurnaces must have had a capacity of 50 tons apiece. In two years the plant produced 1,240 castings, so that, with about 300 workdays per year, there must have been an average of two castings a day. It can not be determined whether the large foundry was a part of the wire and nail factory, as indicated by the first LL, or whether it was an independent plant, as indicated |
| 25X1          | Judging from the productions the latter in annual  |

2 Annexos: Sketches.

contribution of the